

Date: Monday, 12/01/2009 2:38:23 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ROD END BEARING
Job Number	: 44691		
Estimate Number	: 13133		
P.O. Number	:	Part Number	: D36931
This Issue	: 12/01/2009 S.O. No. :	Drawing Number	: D3693 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 36879	Material	:
Written By	:	Due Date	: 23/02/2009 Qty: 10 Um: Each
Checked & Approved By	: <u>JLO 09.01.13</u>		
Comment	: Est Rev:A New Issue 08-01-17 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7967
 Purchase Part Number: 047-140-252-005
 Supplier: Bell
 Certificate of conformity is required

C 209/01/14

(10)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

C 9/01/16 (10)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 09/01/16 (10)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE
 DRILL AS PER DWG D3693
 DEBURR

ml 09/01/19 (10)

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09/01/19 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/01/2009 2:38:23 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROD END BEARING

Job Number: 44691

Part Number: D36931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SL 09/01/21

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 117

SS

09/01/22 (x10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/26

Job Completion



MF 09-01-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

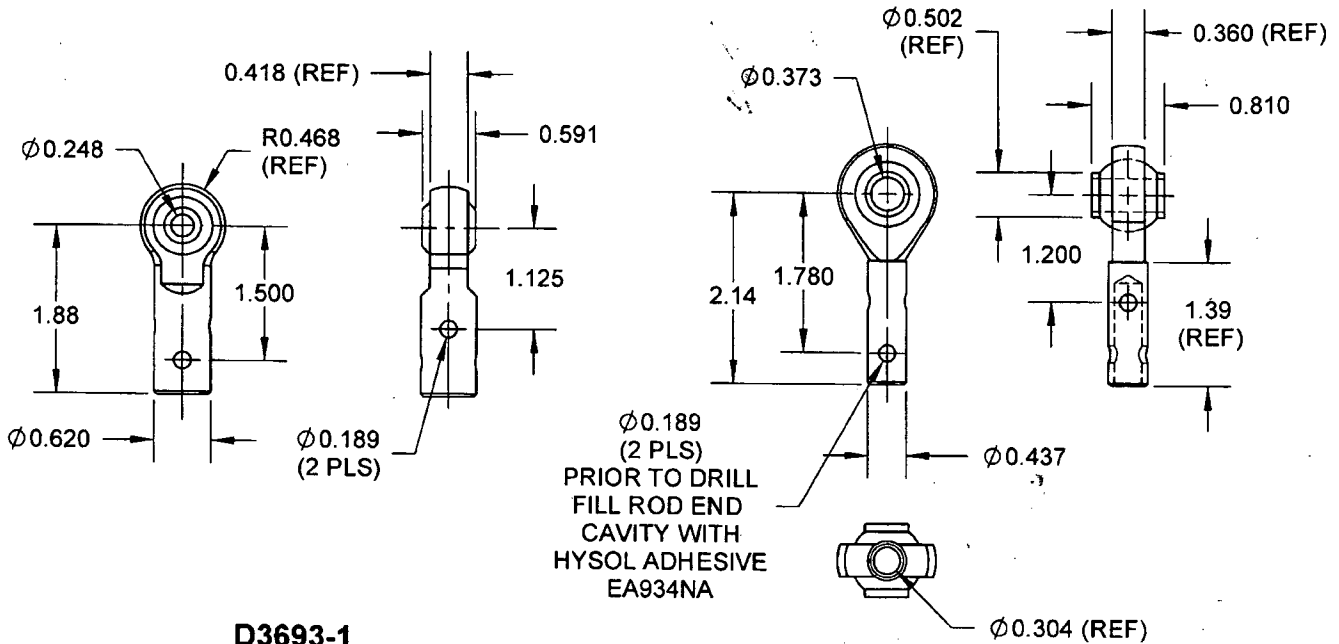
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



**D3693-1
ROD END BEARING**

**D3693-3
ROD END BEARING**

D3693-1 ROD END BEARING:

- 1) POSSIBLE SUPPLIER: P/N 047-140-252-005 (BELL)
- 2) WEIGHT: 0.19 lb
- 3) FINISH: NONE
- 4) IDENTIFY: NONE

D3693-3 ROD END BEARING:

- 1) POSSIBLE SUPPLIER: P/N 205-060-101-001 (BELL)
- 2) WEIGHT: 0.14 lb
- 3) FINISH: NONE
- 4) IDENTIFY: NONE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

RELEASED
08/12/12

A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3693	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ROD END BEARING	1:2
DATE	08.03.12	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: January 15, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000152

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7972 5624 7060

Shipping Instructions:

Customer P.O. Number: PO00007907

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING, ROD END	Shipping Area	10	Each		LT-09-000544

Sales Order Number: SO09-00057.001

Eagle PO Number PO-09-000069.41

Comments

Sales Order Number 2009000057

Customer Dart Aerospace Ltd.

Parts on Back Order

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	10.00	0.00

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No: 6-81

LOT #: LT-09-000544



Sold To: SO09-00057.001
Sold Date: 1/15/2009 10:00:46PM

Part No: 047-140-252-005

Description: BEARING. ROD END

Serial No:

Condition: New

Qty Sold: 10.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

January 15, 2009

Inspector

Lic. No./Stamp

Eagle 73
6-81

Maintenance Release